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CLAIMS

1. Method to assemble a curtain wall comprising a reticular supporting structure, provided with uprights (11) and cross-pieces (12), and covering elements (13) attached to said supporting structure, said uprights (11) and said cross-pieces (12) including first attachment means (22) for closure profiles (17) positioned between two adjacent covering elements (13) and provided with mating second attachment means (19), characterized in that it provides:
- 10 - a first step of positioning said closure profiles (17) frontally with respect to said supporting structure in order to engage said second attachment means (19) with said first attachment means (22);
 - 15 - a second step of rotating towards the outside said closure profiles (17) around an axis passing through the point of engagement between said first (22) and said second (19) attachment means, compressing first sealing means (26) associated with a first edge (25) of said closure profile (17) against the first of said covering element (13); and
 - 20 - a third step of positioning second sealing means (29) on a second edge (27) of said closure profile (17) in order to stabilize the positioning thereof by resting said second sealing means (29) against the other covering element (13).
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2. Assembly method as in claim 1, characterized in that it provides a first step of coupling stoppers (32) to the relative cross-piece (12), by inserting at least one plate (33) solid with the relative stopper (32) into a mating seating provided in the relative cross-piece (12), and attaching it under pressure by means of clamping means (43), and a second step of coupling said cross-piece (12) to a relative upright (11) by means of anchoring an
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attachment element (40) solid with said stopper (32) to a relative profile provided in said upright (11) and attaching it under pressure by means of clamping means (41).

5 3. Curtain wall comprising a reticular supporting structure, provided with uprights (11) and cross-pieces (12), and covering elements (13) attached to said supporting structure, said curtain wall comprising a longitudinal element (20) arranged substantially parallel
10 to the relative upright (11) or cross-piece (12) and including on at least part of its inner side a shaping (21) able to couple in snap-in manner with a mating seating (23) made in the relative upright (11) or cross-piece (12) and on at least part of its outer side a first attachment means
15 (22) able to engage with a mating second attachment means (19) of a closure profile (17) able to be positioned, in snap-in manner and by means of rotation, between two adjacent covering elements (13) characterized in that said longitudinal element (20), in an intermediate position
20 between said shaping (21) and said first attachment means (22), has a longitudinal hollow (30) able to perform a function of conveying and channeling water and condensation.

4. Curtain wall as in claim 3, characterized in that said
25 first (22) and said second (19) attachment means have a substantially hook-type conformation.

5. Curtain wall as in claim 3 or 4 inclusive, characterized in that, in correspondence with the ends of each of said cross-pieces (12), it comprises a relative stopper (32)
30 provided with at least a drainage hole (35) and a discharge platelet (36) arranged as an extension of said longitudinal element (20) and below said drainage hole (35).

6. Curtain wall as in claim 5, characterized in that said

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drainage hole (35) is located in correspondence with a channel (37) defined by a shaping made in the upper part of a relative cross-piece (12).

7. Curtain wall as in claim 5 or 6, characterized in that
5 each of said stoppers (32) is attached to a respective cross-piece (12) by means of at least an assembly plate (33) including holes (42) into which respective clamping means (43) are inserted under pressure against a segment of a relative upright (11).
- 10 8. Curtain wall as in any claim from 5 to 7 inclusive, characterized in that each of said stoppers (32) includes snap-in attachment means (40) facing towards a relative upright (11) and at least a hole (44) arranged adjacent to said snap-in attachment means (40) for the insertion of
15 clamping means (41) under pressure against a segment of a relative upright (11).
9. Curtain wall as in claim 8, characterized in that said snap-in attachment means (40) include at the front a wedge-shaped segment (34) able during use to compress a relative
20 stopper (32) applied on a cross-piece (12) against the upright (11) with which said cross-piece (12) is coupled.
10. Curtain wall as in claim 5, characterized in that said platelet (36) has a raised edge (39) and has its base surface able to convey inside a relative upright (11) both
25 the water that accumulates on the base surface of said longitudinal element (20), and also the water that drains from said drainage hole (35).